



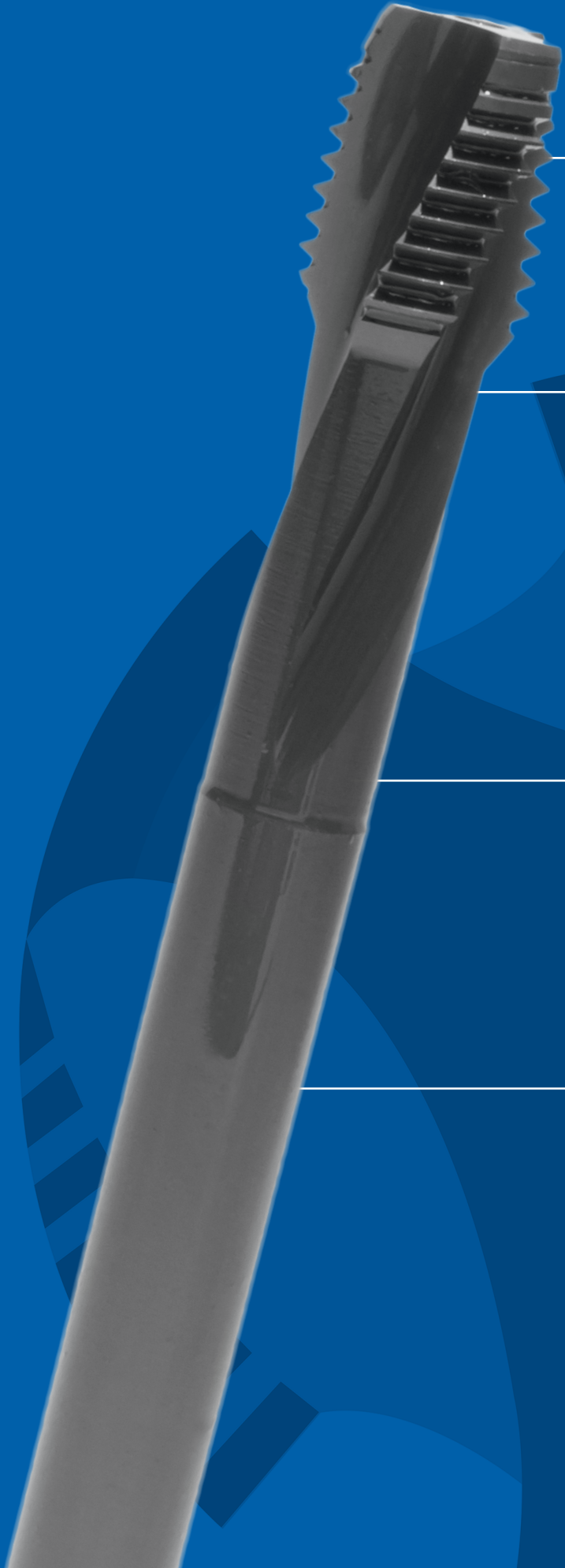
Taps for steels from 25~45 HRC

H-TAP

Volume 2



KEY FEATURES: H-TAP



1 For steels 25~45 HRC

The image shows a close-up of an H-TAP tap drill bit. The bit is dark grey with a serrated cutting edge. It is positioned diagonally against a blue background with faint gear patterns. Four numbered callouts point to specific features of the bit.

2 Also for tool steels

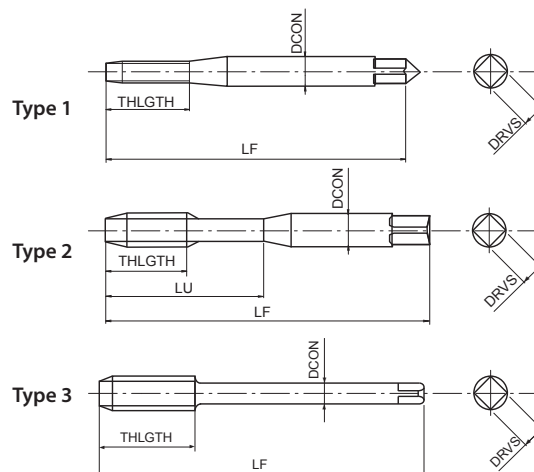
3 Steam oxide treatment:
improved lubricity

4 Powder metal:
high wear resistance

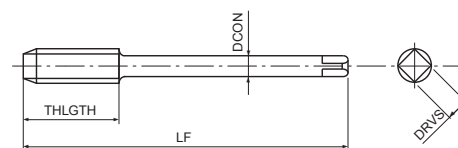
Threading | Cutting taps | Metric



- Powder metal low spiral-fluted cutting tap for blind holes
- Steam oxide treatment
- For hardened steels up to 45 HRC

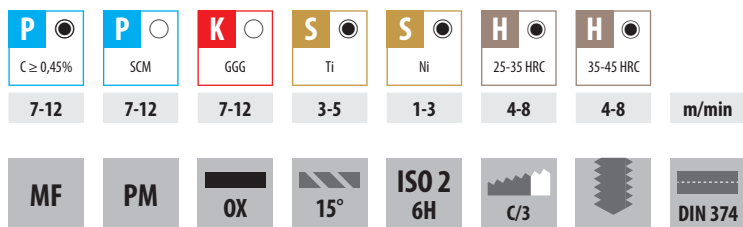
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Threading | Cutting taps | Metric Fine

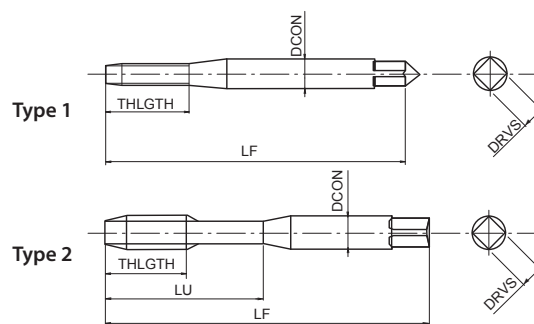


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Metric Fine

[illegible]

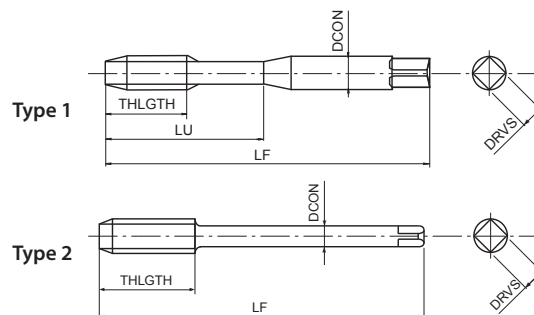
Threading | Cutting taps | UNJC



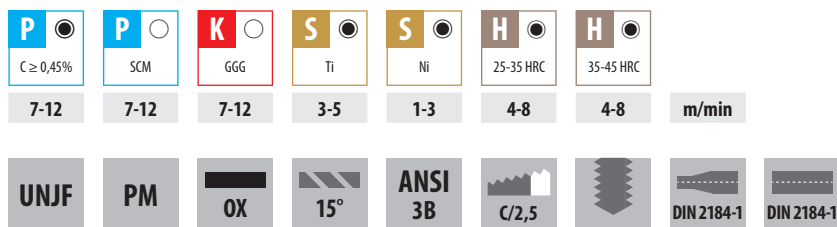
- | | | | | | | | |
|--|--|--|--|---|--|---|--|
| 
C ≥ 0,45% | 
SCM | 
GGG | 
Ti | 
Ni | 
25-35 HRC | 
35-45 HRC | 
m/min |
| 
UNJC | 
PM | 
OX | 
15° | 
ANSI
3B | 
C/2,5 | 
DIN 2184-1 | |

[illegible]

Threading | Cutting taps | UNJF



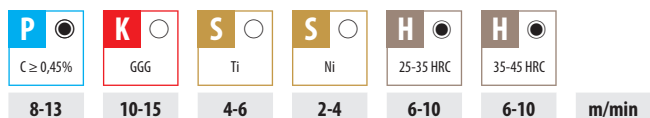
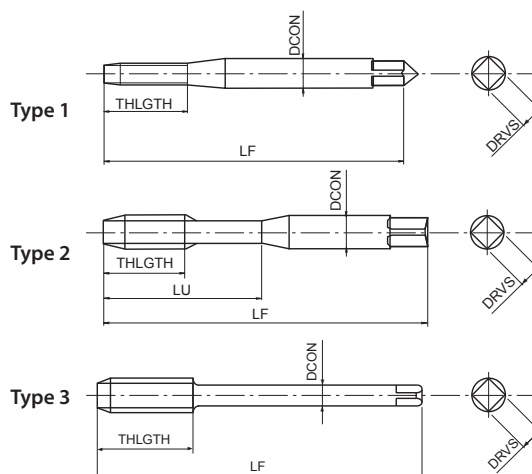
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[illegible]

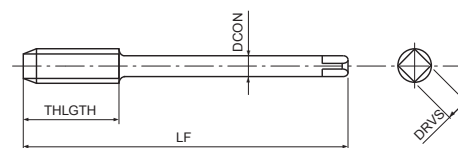
Threading | Cutting taps | Metric



- Powder metal spiral-point cutting tap for through holes
- Steam oxide treatment
- For hardened steels up to 45 HRC

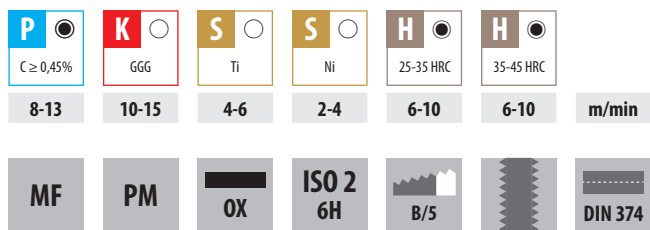
[illegible]

Threading | Cutting taps | Metric Fine

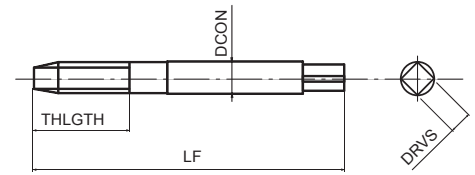


- Powder metal spiral-point cutting tap for through holes
- Steam oxide treatment
- For hardened steels up to 45 HRC

Metric Fine

[illegible]

Threading | Cutting taps | UNJC

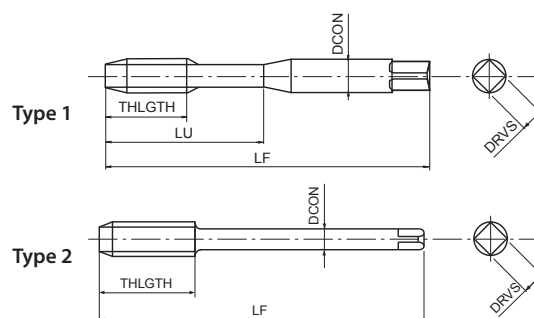


- Powder metal spiral-point cutting tap for through holes
- Steam oxide treatment
- For hardened steels up to 45 HRC

P  C ≥ 0,45%	K  GGG	S  Ti	S  Ni	H  25-35 HRC	H  35-45 HRC	
8-13	10-15	4-6	2-4	6-10	6-10	m/min
UNJC	PM	 OX	ANSI 3B	 B/5		 DIN 2184-1

[illegible]

Threading | Cutting taps | UNJF



- Powder metal spiral-point cutting tap for through holes
- Steam oxide treatment
- For hardened steels up to 45 HRC

UNJF

 C ≥ 0,45%	 GGG	 Ti	 Ni	 25-35 HRC	 35-45 HRC	
8-13	10-15	4-6	2-4	6-10	6-10	m/min
						

[illegible]

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